



LP 410

THE CLASSIC MoS₂ PASTE

smartGLEIT LP 410 is a homogenous, grey-black coloured lubrication paste, based on mineral oil and a high content of synergistic solid lubricants with MoS₂.

Product Features

smartGLEIT LP 410 is the classic all-round MoS₂ paste. The synergistic combination of solid lubricants in smartGLEIT LP 410 provides highest lubrication properties, outstanding pressure resistance, a wide service temperature range plus dry lubrication properties. Furthermore LP 410 is characterised by following properties:

- Very high pressure resistance
- Prevents from stick-slip
- Very high load carrying capacity
- Constant, low friction values especially at very high contact pressures
- Ideal for optimised running-in with emergency running properties
- Wide service temperature range up to +450 °C / 842 °F (Dry lubrication)
- Good corrosion protection

Applications - Examples

- smartGLEIT LP 410 is especially well suited for wear free assembly as well as running-in of highly stressed machine elements. Also LP 410 is used to lubricate machine elements at high temperatures.
- Typical Applications:
 - Assembly and running-in of various machine elements (e.g. joint bearings, bolts, pins, wheels, etc.)
 - Spindle drives running at high temperatures
 - High temperature lubrication of screws and bolts up to 450 °C / 842 °F
 - Facilitates shrink-fit/press-fit operations of bearings, bolts, wheels,...

Instructions For Use

- smartGLEIT LP 410 usually is applied manually by spatula, lint-free cloth, brushes or the like. Specially adapted dispensing systems (suitable for feeding solid particles in a paste) may be used as well.
- Ideally clean the surfaces before application.
- Do not mix with lubricants of different oil base or check compatibility upfront application!
- smartGLEIT LP 410 might be dispersed with organic solvents (e.g. white sprit) for coating of bulk parts.
- Due to the high solids content, LP 410 cannot be used with faster running machine elements.





Typical Properties – smartGLEIT LP 410

| TEST/FEATURE | STANDARD/ PARAMETER | UNIT | LP 410 |
|----------------------------------|---------------------------|---|--|
| Colour | | _ | grey/black |
| Base Oil | | _ | mineral oil |
| Viscosity @ 40 °C / 104 °F | DIN 51805 | mm²/s | ~ 80 |
| Thickener | | _ | Li-Soap |
| Service Temperature | | ° C/°F | -25 to 450 / -13 to 842 |
| Solids Content | | % | ~ 50 |
| Density | DIN 51757 | g/cm³ | 1.3 |
| NLGI Class | DIN 51818 | _ | 2 |
| Brugger - Value | DIN 51347 | MPa | ~150 |
| Screw Test - Friction Value μ | M10x50-A4 / Ma = 40 Nm | _ | ~0.08 |
| Press-Fit — Friction | μ | _ | 0.09 |
| EMCOR | DIN 51802 | _ | 0 |
| Water Resistance | DIN 51807 | _ | 0 - 90 |
| Available Packaging | | 250 g 500 g 1 kg 5 / 25 / 200 kg | can — 12 per box cartridge — 20 per box can — 6 per box Plastic Pail / Drum |
| Minimum Shelf Life | | months | 36 |
| Handling Precautions | | | see SDS |